

G-FLEX TURBO 700 Series



Special Features

- Self-Adhesive PET liner
- Special hotmelt for fast application at low temperature
- Low temperature prevents press marks
- Press time is 3x faster than G-FLEX Plus

Application Instructions

Plotter Settings

- Blade: 45°
- Cut style: Cut this material in mirror image

Transfer Conditions

Cotton, Cotton/Polyester

- Temperature: 265° F
- Pressure: medium pressure (2.5-3.0 bar)
- Time: 5 seconds

- Temperature: 300° F
- Pressure: medium pressure (2.5-3.0 bar)
- Time: 4 seconds

- Temperature: 320° F
- Pressure: medium pressure (2.5-3.0 bar)
- Time: 3 seconds

Polyester Acrylic

- Temperature: 300° F
- Pressure: low pressure (2.0 bar)
- Time: 5 seconds

Nylon

- Temperature: 300° F
- Pressure: Low pressure (2.0 bar)
- Time: Pre heat 5 seconds
- Apply to Nylon 5 seconds
- Remove PET liner, cover graphic with silicon paper, and apply heat for another 10 seconds.

Peel: Warm peel

For neon colors, (703, 740-743) liner should be removed lukewarm

Wash Resistance

- Hot wash 140° F
- Wash garment inside-out.
- Suitable for tumble drying (commercial tumble dryer up to 212° F) and dry-cleaning.

- *Nylon that is treated with any kind of coating, please test for stability.*
- *Please consider adjusting the application time when using highly structured cotton and cotton mixture fabrics.*
- *Starred colors cannot be layered beneath another product.*
720 Gold Metallic, 730 Silver Metallic, and Neon colors (703, 740-744)

Suitable Substrates

Cotton, cotton/polyester, polyester, polyester/acrylic, uncoated nylon

Available Sizes

- 15" x 5 yds 20" x 5 yds
- 15" x 10 yds 20" x 10 yds
- 15" x 30 yds 20" x 30 yds





45° blade recommended



Low to medium pressure



Hot wash 140° F
Tumble dry normal
Suitable for dry-cleaning
Wash textile inside-out



Cut this material in mirror image



3-5 seconds



265° - 320°



Peel warm. For neon colors, (703, 740-743)
liner should be removed lukewarm



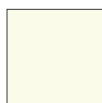
White
701



Purple
714



Black
702



Beige
717



Lemon Yellow
719



Sky Blue
765



Gold Metallic
720



Flame Red
773



Medium Yellow
718



Royal Blue
706



Silver Metallic
730



Baby Pink
761



Yellow
710



Navy Blue
705



Neon Blue
703



Berry
787



Orange
715



Apple Green
767



Neon Yellow
740



Aqua Green
768



Red
708



Green
704



Neon Green
741



Mint
777



Fuchsia
762



Brown
716



Neon Orange
742



Neon Red
744



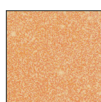
Bordeaux
709



Gray
712



Neon Pink
743



Rose Gold
722